



TECHNICAL DATA SHEET

TDS# 2004

DATE: JULY 2013

BACON INDUSTRIES

OUTGASSING DATA

Product	Cure (hr/°F)	Source	% TML	% CVCM	WVR
			1.0% Max	0.1% Max	
Allacast 1776	24/77	GSFC-8516	0.25	0.01	0.12
CI-2/BA-1	4/160+8/212	ASTM E-595	0.27	0.01	---
	4/160+8/212	GSFC-4624	0.27	0.01	---
CI-3/BA-4	2/200	ASTM E-595	0.381	0.025	0.151
CI-6/BA-42	4/212	GSC-15530	0.83	0.00	0.38
CI-6/BA-45	4/212	GSC-16010	0.56	0.00	0.36
	7 days/77	GSC-16103	0.64	0.02	0.32
CI-9/BA-182	4/212	ASTM E-595	0.435	0.01	0.154
FA-8/BA-9	18/160	GSC-25146	0.42	0.00	0.39
FFA-32 Black	24/77	GSC-23685	0.90	0.01	0.29
	1/199	GSC-23688	0.84	0.01	0.26
	3/160	GSC-23691	0.93	0.02	0.28
FFA-32 Clear	24/77	GSC-23676	0.72	0.02	0.26
	24/77	GSC-23646	0.80	0.04	0.27
	1/199	GSC-23661	0.73	0.00	0.22
	3/160	GSC-23664	0.92	0.01	0.24
FFA-33 Black	24/77	GSC-23667	0.98	0.01	0.23
	3/199	GSC-23329	0.92	0.01	0.27
	1/160	GSC-23332	1.00	0.01	0.23
FFA-33 Clear	24/77	GSC-23317	0.84	0.01	0.20
	3/160	GSC-23323	0.75	0.01	0.18
LCA-4/BA-5	16/160	GSC-17872	0.14	0.01	---
	16/212	GSFC-5115	0.20	0.00	---
	2/200	76-5848	0.43	0.03	---
	48/133+16/212	GSFC-2173	0.12	0.00	---
LCA-4LV/BA-5	7 days/77	GSC-21136	0.46	0.21	0.12
	2/200	JSC-09604	0.11	0.01	0.07
LCA-9/BA-5	2/200	GS-6894	0.23	0.03	---
	2/200	ASTM E-595	0.201	0.011	0.103
	7 days/77	GSC-20695	0.38	0.10	0.12
	8/176	GSC-20064	0.18	0.02	0.12
LCA-20/BA-40A	1/140+24/160	GSC-20067	0.16	0.01	0.13
	2/160+4/212	ASTM E-595	0.233	0.02	0.076
LCA-24/BA-9	7 days/77	GSC-17504	0.36	0.02	0.16
LCA-48A/BA-105	2/212+2/375	ASTM E-595	0.343	0.002	---

(over)

Product	Cure (hr/°F)	Source	% TML	% CVCM	WVR
NASA Limit			1.0% Max	0.1% Max	
LCA-49/BA-5	2/200	ASTM E-595	0.152	0.006	0.051
P-24C	8/212+16/300	ASTM E-595	0.08	0.021	0.028
P-85	4/257	GSC-25669	0.22	0.00	0.05
P-103	2/140	ASTM E-595	0.459	0.032	0.365
	2/140+4/212	ASTM E-595	0.345	0.016	0.268
P-182	3/160+16/212	ASTM E-595	0.20	0.002	0.051
Flexobond 431	24/78+2/212	ASTM E-595	0.358	0.002	0.276
Flexobond 442	2/212	ASTM E-595	0.471	0.011	0.367